

MATERIAL:

ASTM 1010 or EQUIV.

WELD:

RESISTANCE WELD

FINISH:

POWDER COAT

4.85

1.80

.50

3.00

.20

3 1/2°

.30

.30

3 1/2°

DZ058-1

DZ058-3

DZ058-5



DZ058

4.84

REVISION

DRAWN

APPROVED

DESCRIPTION
OF
CHANGE

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REQUIREMENTS — UNLESS OTHERWISE SPECIFIED
GENERAL LIMITS

1. DIMENSIONS ARE IN INCHES
2. SURFACE ROUGHNESS 125 /
3. REMOVE SHARP EDGES .015 MAX
4. THREADS PER INCH - 5 - 7742
5. HOLES PER AND 10387

1. TOLERANCES — .XX ± .030
XXX ± .010
2. ANGLES 2 1/2°
3. PARALLELISM ± .0025
4. ECCENTRICITY .005 MAX
5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005

RIVET CODE SHALL BE PER NAS 523

BASIC CODE

D=DIMPLE
DIGIT=NO OF SHEETS
C=COUNTERSINK

BASIC CODES

BJ=MS20470AD
BB=MS20426AD

DIA. DASH NO.
H=HEAD NEAR SIDE
F=HEAD FAR SIDE

LENGTH DASH NO.
W=SPOTWELD

PART NO.

CONTRACT NO.

DRAWN

DESIGN

STRESS

CHECKED

CLIENT

ITEM

DESCRIPTION

MATERIAL

SPEC./VENDOR



DART AERO ACCESSORIES INC.
VANCOUVER CANADA

DATE

9/2/01
1/20

TITLE

STEP PARTS

CODE

DWG NO.

DZ058

REV.

SCALE

SHT

OF

REPORT ALL DISCREPANCIES — DO NOT SCALE

2

1